



ARCHIV
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ZM/19/00223

01 ✓

Tolerances for section
to DIN 6930 Part 2
accuracy grade m

outline length WN 10535

outer	158.0	mm
inner	...	mm

Condition at time of delivery

de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
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without burrs acc. WN 11310	X
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Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	--
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oil-free / free of grease	X
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oiled	--
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oiling permissible	--
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Indicate the required condition
at time of delivery with an X.

First angle projection		01	DXF file created. No part changes.		T85393		
			Label added.				
General tolerance (GT) in mm		Index		alteration		Change no	Toler.
Size range		Inspection dim.		Material: S235JR		Weight: in kg	
≤ 30 ≤ 30 > 30 ≤ 120 > 120 ≤ 400 > 400 ≤ 1000 > 1000		Auxiliary dim. ()		Blank no:		0.05	
GT coarse		Date		Title:		CO	
L 1 2 2 3 4		06.09.2016 C.Thirkell		plate		Scale	
1 2 4 6		06.09.2016 A.Beck		option glas OHG		1:1	
Lengths (L) and angle (L/Δ) = ±GT		Auth'd 06.09.2016 Hock M.		Drawing number		Sheet:	
Tolerance Symbols ISO 1101		M.check.		1164014624		1 of: 1	
○ roundness = 1/2ø-Tol.							
-□ straightness/flatness = GT							
◎ concentricity/run out = GT							
≡ symmetry = GT							
// parallelism = GT							
⊕ position = GT							
Languages: DE/EN		Confidential document Refer to protection notice ISO 16016		Repl.		Orig.	

Released

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1164014624-V01ENd001